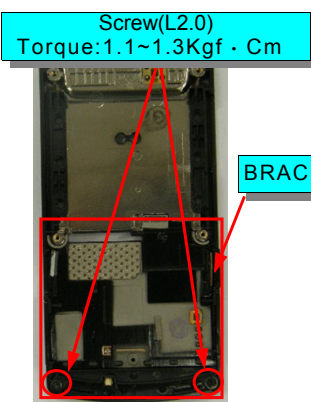

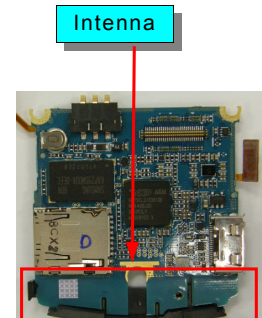
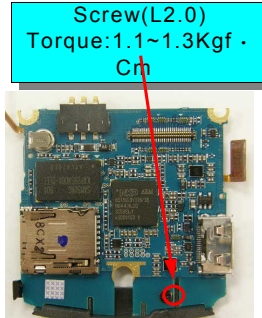
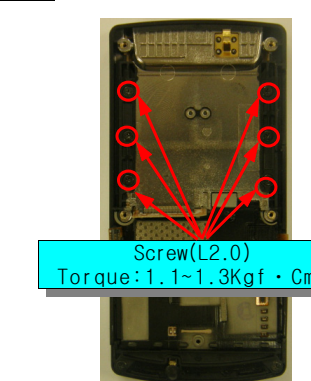
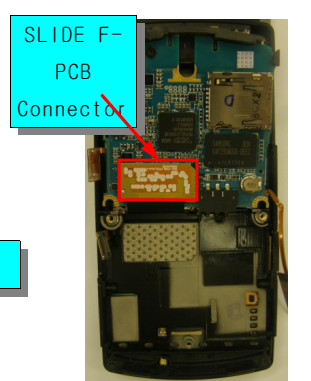
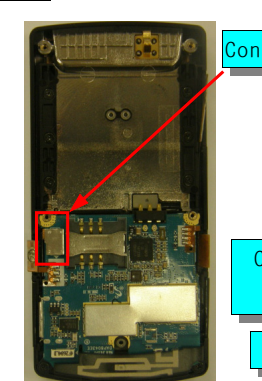
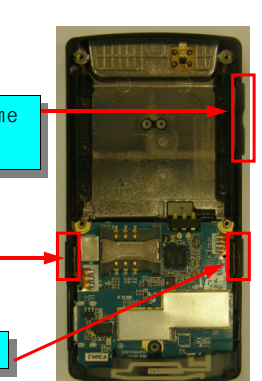


# 7. Disassembly and Assembly Instructions

## 7-1. Assembly

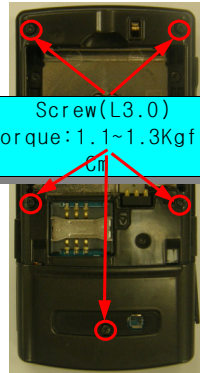
<p><b>1</b></p> <p>&lt; Figure 1 &gt;      &lt; Figure 2 &gt;</p>	<p><b>2</b></p> <p>&lt; Figure 1 &gt;      &lt; Figure 2 &gt;</p>
<p>1) Attach conduction tape.[Figure 1]          2) Insert the SLIDE FPCB and CAMERA FPCB [Figure 2]</p> <p><b>※ Caution</b></p> <p>1) Be careful of the possible damage on FPCB          2) Connector should be certainly clicked along ≡ marked line.</p>	<p>1) Combine NAVI KEY PAD.[Figure 1]          2) Combine LCD/CAMERA MODULE and fixing soldering area.[Figure 2]</p> <p><b>※ Caution</b></p> <p>1) Be careful of the possible damage on FPCB</p>
<p><b>3</b></p> <p>&lt; Figure 1 &gt;      &lt; Figure 2 &gt;</p>	<p><b>4</b></p> <p>&lt; Figure 1 &gt;      &lt; Figure 2 &gt;</p>
<p>1) After adjust FPCB on the LCD, Attach conduction tape.[Figure 1]          2) After combine Lower, screw the 4 Bolts.[Figure 2]</p>	<p>1) As seen figure 1, combine the Screw Cap.[Figure 1]          2) combine the 3*4 KEY PAD on the front.[Figure 2]</p>

<p><b>5</b></p>   <p>Screw(L2.0) Torque:1.1~1.3Kgf · Cm</p> <p>Screw(L2.5) Torque:1.1~1.3Kgf · Cm</p> <p>BRACKET</p> <p>&lt; Figure 1 &gt;</p> <p>&lt; Figure 2 &gt;</p>	<p><b>6</b></p>   <p>Antenna</p> <p>Screw(L2.0) Torque:1.1~1.3Kgf · Cm</p> <p>&lt; Figure 1 &gt;</p> <p>&lt; Figure 2 &gt;</p>
<p>1) After combine BRACKET,screw the 2 Bolts.[Figure 1] 2) Screw the 1 Bolt.[Figure 2]</p>	<p>1) FIX the Antenna module on the PBA.[Figure 1] 2) Screw the 1 Bolt.[Figure 2]</p>
<p><b>7</b></p>   <p>SLIDE F-PCB Connector</p> <p>Screw(L2.0) Torque:1.1~1.3Kgf · Cm</p> <p>&lt; Figure 1 &gt;</p> <p>&lt; Figure 2 &gt;</p>	<p><b>8</b></p>   <p>Connector</p> <p>Volume Key</p> <p>Camera Key</p> <p>MP3 Key</p> <p>&lt; Figure 1 &gt;</p> <p>&lt; Figure 2 &gt;</p>
<p>1) After combine Front Cover,screw the 6 Bolts.[Figure 1] 2) Insert "F-PCB" to the connector in PBA. [Figure 2] <b>※ Caution</b> 1) Connector should be certainly clicked.</p>	<p>1) Insert "3*4 key PCB" to the connector in PBA.[Figure 1] 2) Insert "Camera key" on the right side of the front.[Figure 2] 3) Insert "Volume key" and "MP3 Key"on the right side of the front.</p>

9



< Figure 1 >



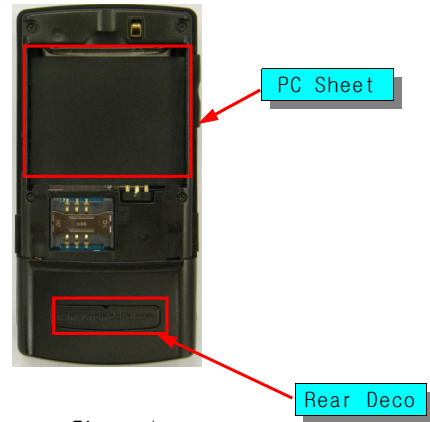
< Figure 2 >

- 1) combine the Rear Cover. [Figure 1]
- 2) As seen figure 2, Screw the 5 Bolts. [Figure 2]

**※ Caution**

- 1) Be careful of the possible damage on FPCB.


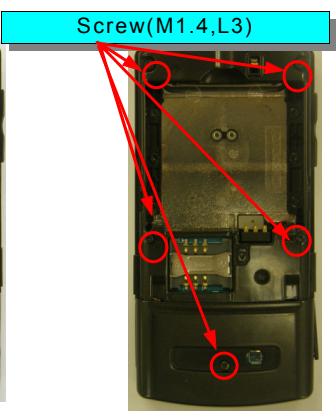
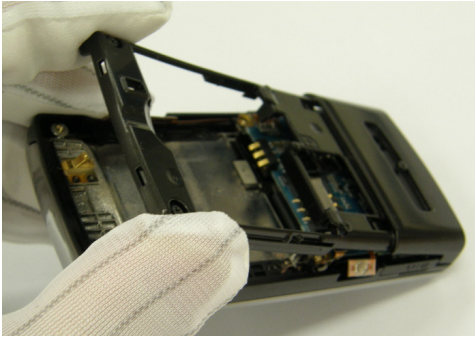
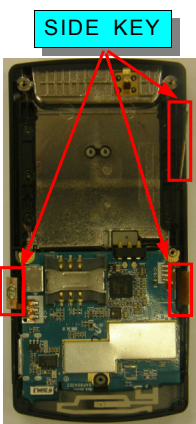
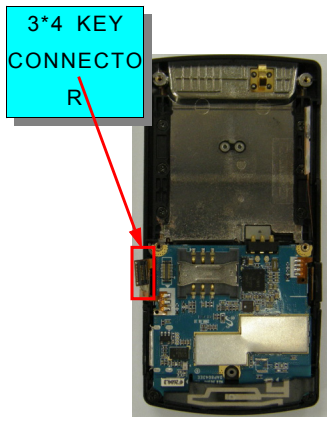
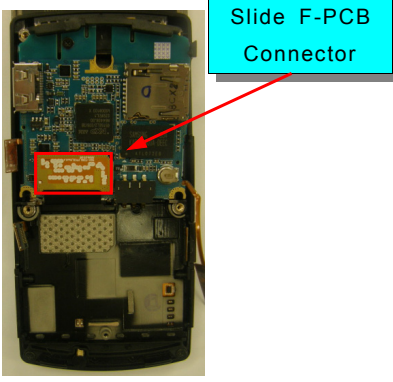
10




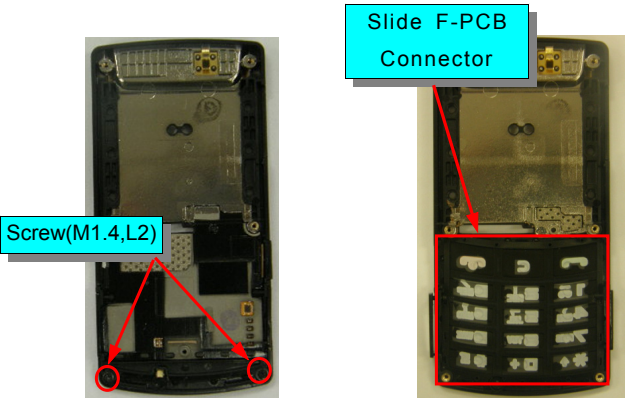
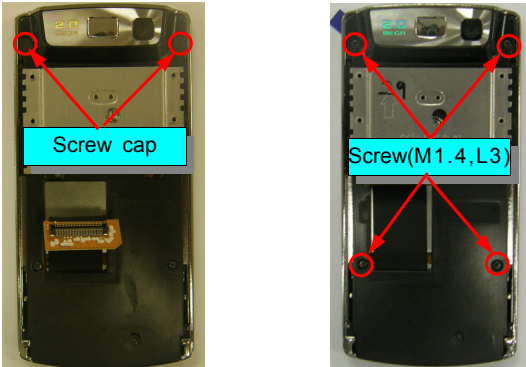
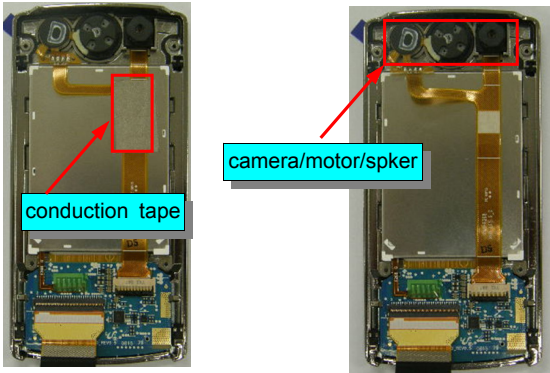
< Figure 1 >

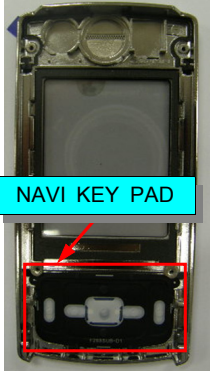
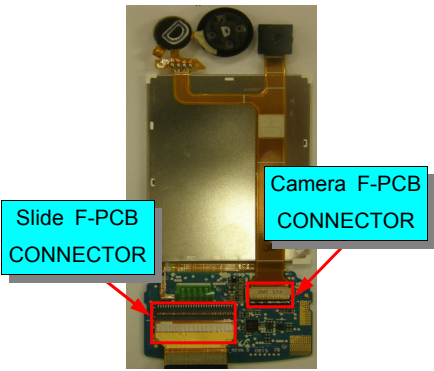
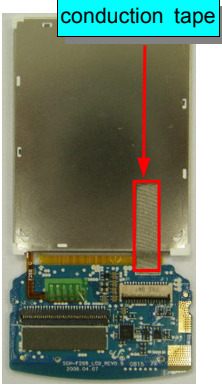
- 1) Attach the Rear Deco and PC Sheet. [Figure 1]

## 7-2. Disassembly

<p><b>1</b></p>  <p>PC SHEET</p> <p>Rear Deco</p> <p>&lt; Figure 1 &gt;</p>  <p>Screw(M1.4,L3)</p> <p>&lt; Figure 2 &gt;</p>	<p><b>2</b></p>  <p>&lt; Figure 1 &gt;</p>
<p>1) Detach rear deco and PC sheet on the back of a set with tweezers.[Figure 1]</p> <p>2) Unscrew 5 points rear bolts on the back of a set. [Figure 2]</p> <p>※ <b>Caution</b></p> <p>1) Notice the Scratch on the Rear Cover when the set disjoints.</p>	<p>1) Disjoint carefully Rear Cover shaking right and left[Figure 1]</p> <p>※ <b>Caution</b></p> <p>1) Be careful with the damage of Rear Cover.</p>
<p><b>3</b></p>  <p>SIDE KEY</p> <p>&lt; Figure 1 &gt;</p>  <p>3*4 KEY CONNECTOR</p> <p>&lt; Figure 2 &gt;</p>	<p><b>4</b></p>  <p>Slide F-PCB Connector</p> <p>&lt; Figure 1 &gt;</p>
<p>1) Remove the three kind of side key from the front.[Figure 1]</p> <p>2) Detach the Connector of 3*4 key F-PCB.</p>	<p>1) Lift the antenna and PBA and Detach the Slide F-PCB.[Figure 1]</p> <p>※ <b>Caution</b></p> <p>1) Be careful with the damage of Slide F-PCB.</p>



<p><b>5</b></p>  <p>&lt; Figure 1 &gt;</p> <p>&lt; Figure 2 &gt;</p>	<p><b>6</b></p>  <p>&lt; Figure 1 &gt;</p> <p>&lt; Figure 2 &gt;</p>
<p>1) Unscrew 6points on the Front Cover.[Figure 1] 2) Unscrew 1 points on the front.[Figure 2]</p>	<p>1) Unscrew 2 points on the bracket.[Figure 1] 2) Remove the 3*4 key pad.[Figure 2]</p>
<p><b>7</b></p>  <p>&lt; Figure 1 &gt;</p> <p>&lt; Figure 2 &gt;</p>	<p><b>8</b></p>  <p>&lt; Figure 1 &gt;</p> <p>&lt; Figure 2 &gt;</p>
<p>1) Remove the Screw cap 2points.[Figure 1] 2) Unscrew 4points on the Slide Lower.[Figure 2]</p>	<p>1) Detach the conduction tape from the LCD module.[Figure 1] 2) Detach the camera/motor/spker.[Figure 2] <b>※ Caution</b> 1) Detach the conduction tape carefully. 2) Notice the F-PCB so as not to damage.</p>

<p><b>9</b></p>  <p>NAVI KEY PAD</p>  <p>Slide F-PCB CONNECTOR</p> <p>Camera F-PCB CONNECTOR</p> <p>&lt; Figure 1 &gt;</p> <p>&lt; Figure 2 &gt;</p>	<p><b>10</b></p>  <p>conduction tape</p> <p>&lt; Figure 1 &gt;</p>
<p>1) Remove the NAVI KEY PAD from the UPPER.[Figure 1]</p> <p>2) Detach the Slide F-PCB connector and Camera F-PCB connector from the LCD.[Figure 2]</p> <p><b>※ Caution</b></p> <p>1) Be careful with the damage of LCD.</p> <p>2) Be careful with the damage of F-PCB</p>	<p>1)Detach the conduction tape from the LCD module. [Figure 1]</p> <p><b>※ Caution</b></p> <p>1) Be careful with the damage of LCD.</p>