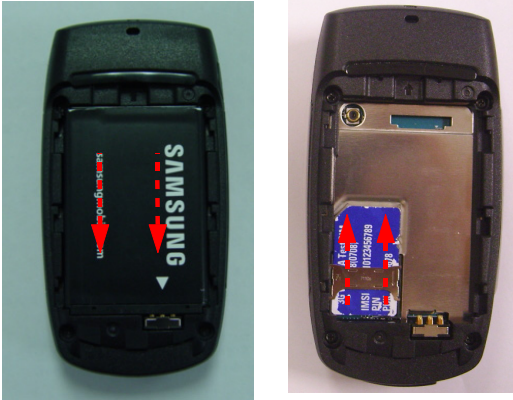# 11. Disassembly and Assembly Instructions

11-1. Disassembly

1

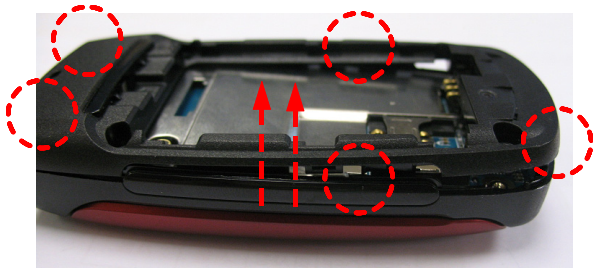1) Battery does desorption.
2) SIM card does desorption.

2

1)Remove screw 4 POINTs.

1)So that screw does not scratch to Set among exclusion and occur Observe.

3

1)Observe to hooker of total 6 part of Lear part Disjoint Lear.

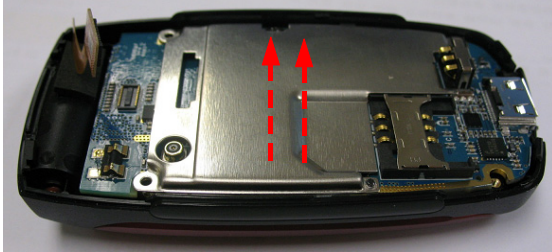1)When disjoint Lear, so that do not scratch to SET and occur Observe.

4

1)Disjoint CON TO CON Connector.

1)So that Connector at CON TO CON Connector decomposition is not damaged Observe.
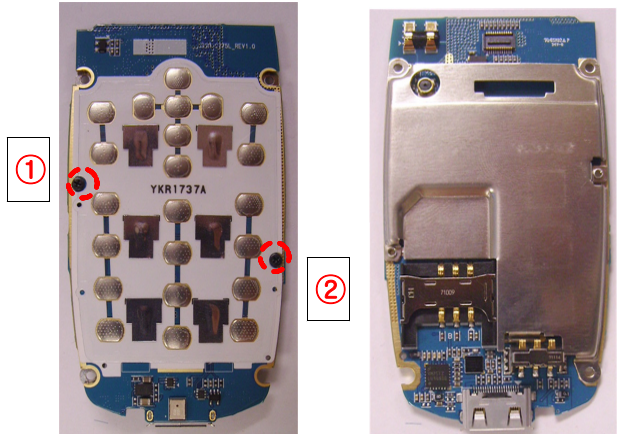
5

1)Disjoint PBA ASS' Y.

1) Observe that take side and   disjoints.

6

1) Remove screw 2 POINTs.

2) Disjoint Sieldken.

1) So that screw does not scratch to Set among exclusion and occur Observe.

7

1) Remove Poron sponge.

2) Remove dust inflow prevention TAPE.

3) Disjoint keypad.

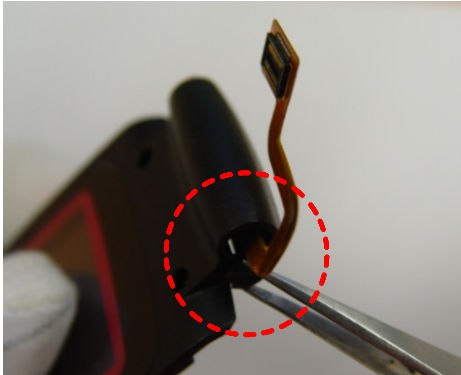1) Take care so that Connector CON TO CON may not be damaged.

8

1) FOLDER UPPER part separates FRONT segment.

1) When work separation, so that CON TO CON Connector is not tear Observe.

9	10
1) Disjoint rubber cover.	1) Disjoint SCREW cover. 2) Remove SCREW 2 POINTs.
1) When work separation, so that CON TO CON Connector does not tear Observe.	1) When disjoint, so that do not and produce scratch to LOWER Observe.
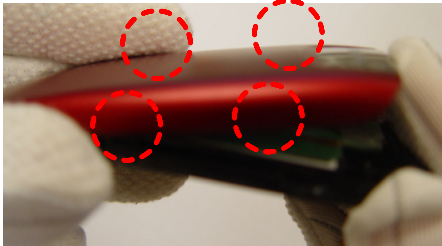
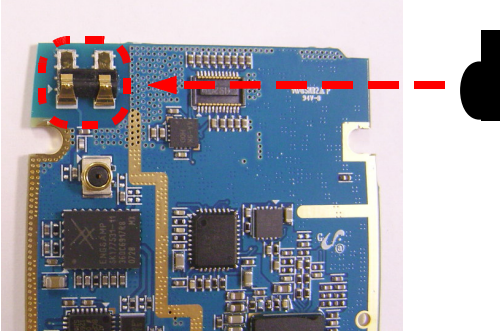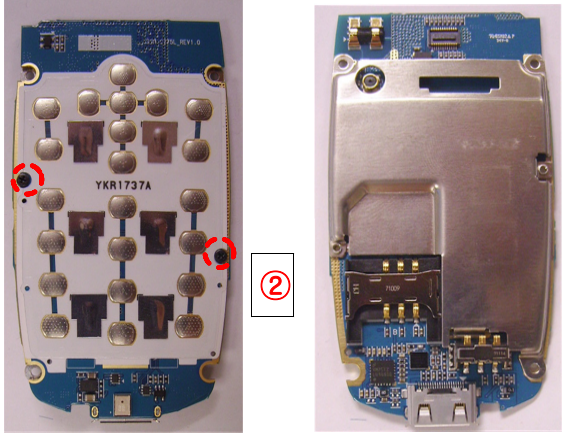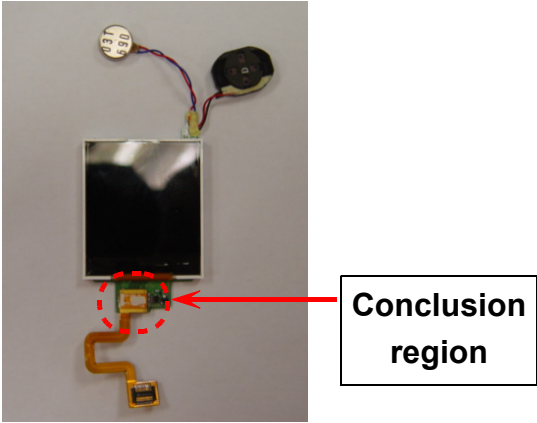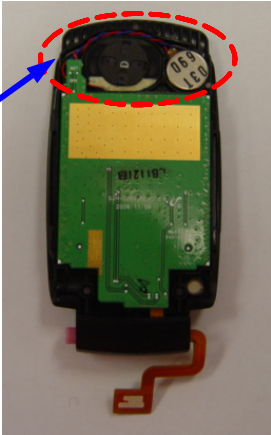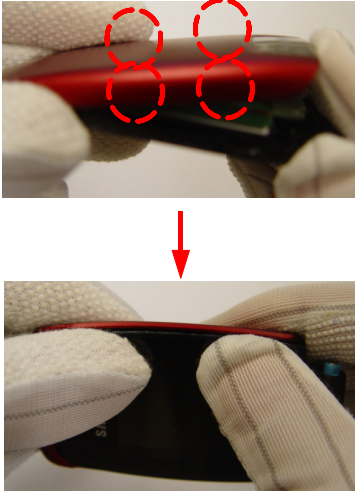| 11	
1) Observes to hooker of total 4 part and disjoints FOLDER.	1) Disjoint LCD module. 2) Disjoint speaker, motor.
1) Take care so that group may not go to FOLDER. 2) Take care so that LCD may not be damaged.	1) Take care so that camera FPCB may not be damaged.
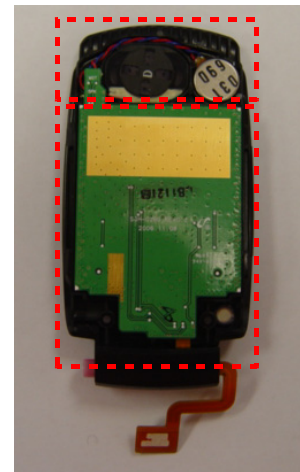
11-2. Assembly

1

Intenna contact rubber side view

1) Insert Intenna rubber.

1) Take care so that Intenna or Connector may not be damaged.

2

① ②

1) Sildeukenfor baud arrive safe.
2) Contract screw 2 POINTs.

1) Observe for screw torque and contracts.
2) Contract screw after Sieldcan arrives safe correctly.

3

Conclusion region

1) Confirm LCD, MOT, SPK.
2) Contract LCD module and CON TO CON.

1) Take care so that do not become semijoint.

4

1) Compress windows to FOLDER LOWER.

5

Wire processing attention

1) Insert CON TO CON FPCB through hinge.
2) Windows arrive safe.
3) Speaker, motor arrive safe.

1) Pay attention to wire settlement.
2) Take care so that fore body may not come on windows.
3) Take care so that there may not be that attach CON TO CON FPCB.

6

1) Observes to hooker of total 4 part and assembles FOLDER.

1) Take care so that group may not go to FOLDER.
2) Take care so that LCD may not be damaged.

7

1 Contract SCREW 2 POINTs.
2 Insert SCREW cover.

1) When assemble, so that do not and produce scratch to LOWER Observe.

8

1) Insert rubber.

1) Take care to be inserted perfectly.

11-5
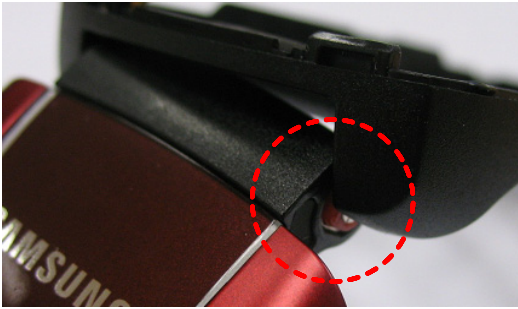
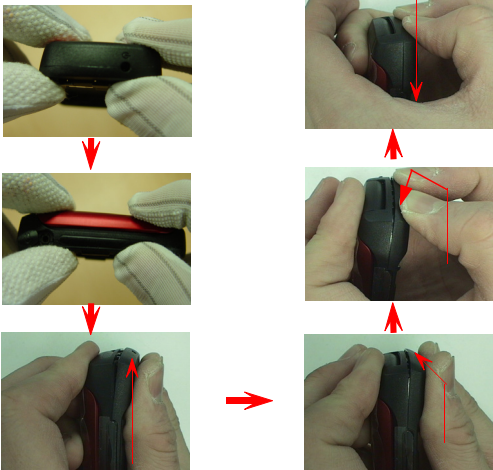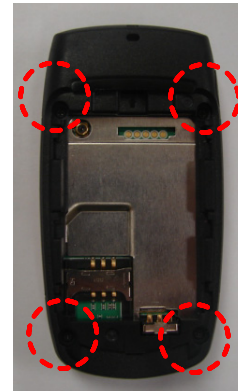| 9	10
1) When open FOLDER about 120° opposite Press protruded segment of hinge to end part of rod Insert.	1) PBA arrive safe. 2) Combine CON TO CON.
1) When pass to FRONT's groove, pay attention to damage of LCD connector. 2) When insert FOLDER F-PCB for FRONT's hinge segment F-PCB That avoid being chewed.	1) Take care so that Connector may not be unfamiliar.
11	**12**
1) After infix from lower column department hook part in order Assemble Lear.	1) Contract screw 4 POINTs.
1) Confirm FOLDER tension. 2) Confirm GAP.	1) Take care so that damage may not go to SET.

11-6