

## 11. Disassembly and Assembly Instructions

### 11-1. Disassembly

1



2



- 1) Release Screw 4 Point at rear

**\* Caution**

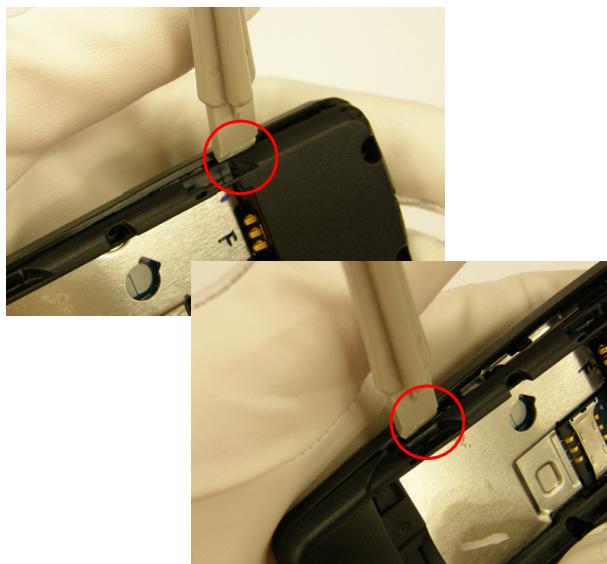
- 1) Be careful not to make scratch and molding damage!

- 1) Disjoint Hook on the top of the rear

**\* Caution**

- 1) Be careful not to make scratch and molding damage!

3



4



- 1) Disjoint hook on the side of the rear

**\* Caution**

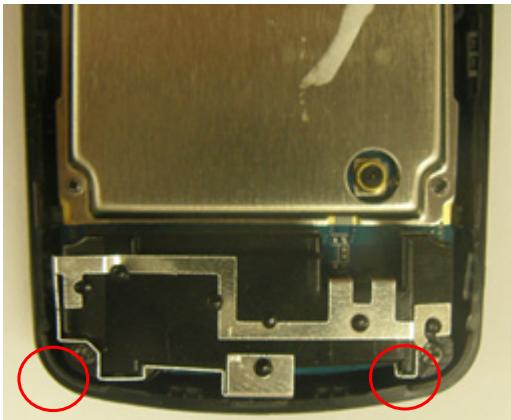
- 1) Be careful not to make scratch and molding damage!

- 1) Disjoint hook on the bottom of the rear.

**\* Caution**

- 1) Be careful not to make scratch and molding damage!

5

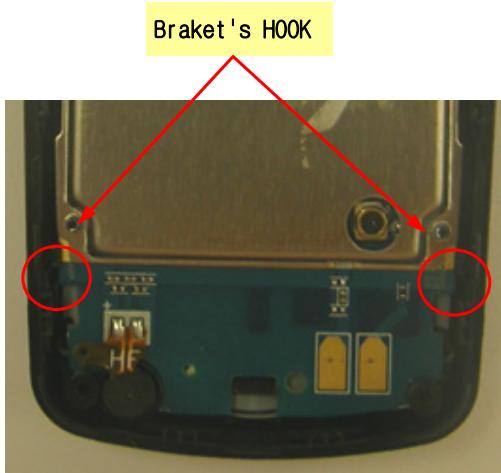


1) Release screw 2 point at Intenna

\* Caution

1) Be careful not to make scratch and molding damage!

6



1) Disjoint the low braket's hook (2point)

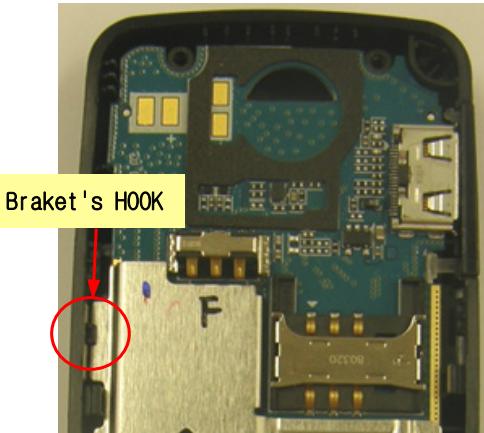
2) Disconnect Intenna connector.

3) Unscrew B'd 's 1 point

\* Caution

1) Be careful not to make scratch and molding damage!

7



1) Disjoint the high braket's hook (1 point)

\* Caution

1) Be careful not to make scratch and molding damage!

8

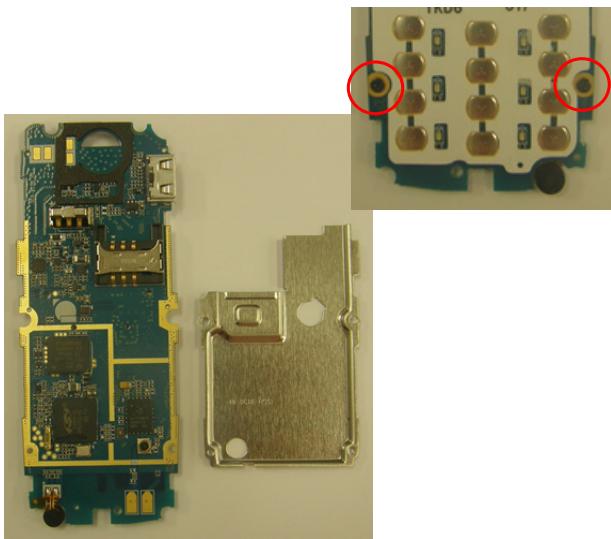


1) Disassembled PBA and front cover

\* Caution

1) Be careful not to make scratch and molding damage!

9



- 1) Release screw 2 point at shieldcan

**\* Caution**

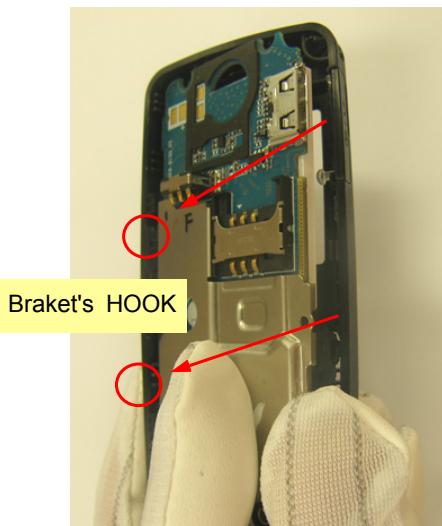
- 1) Be careful not to make scratch and molding damage!

## 11-2. Assembly

1



2



- 1) Set a PBA and front cover

**\* Caution**

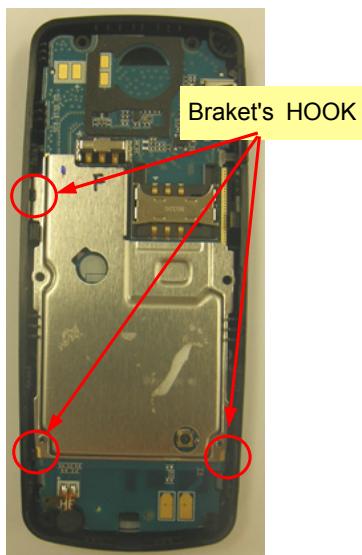
- 1) Be careful not to make scratch and molding damage!

- 1) Put the PBA on the front cover

**\* Caution**

- 1) Be careful not to make scratch and molding damage!

3

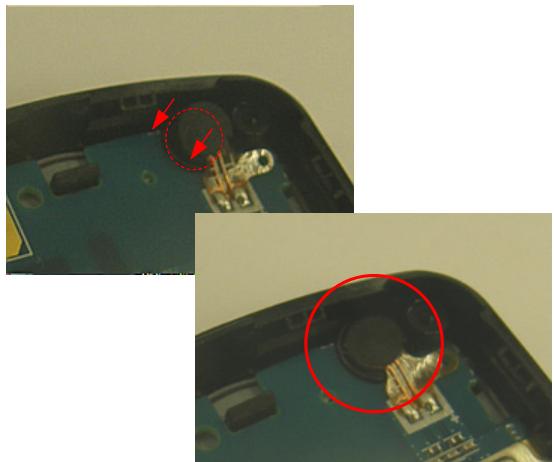


- 1) Assemble the front cover's hook 3point.

**\* Caution**

- 1) Be careful not to make scratch and molding damage!

4

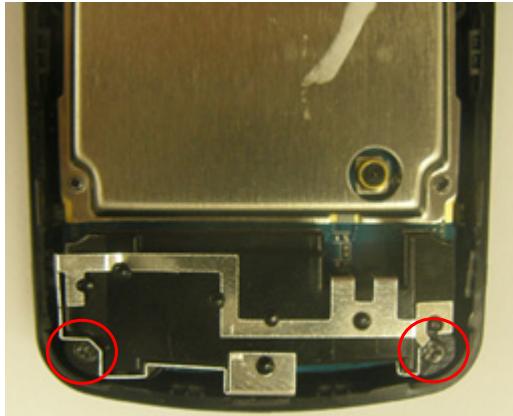


- 1) Put the MIC on the MIC hole of front cover

**\* Caution**

- 1) Be careful not to make scratch and molding damage!

- 2) Beware that you do not damage MIC F-PCB.

**5****6**

- 1) Drivers 2point screws on the intenna  
**\* Caution**

1) Be careful not to make scratch and molding damage!

- 1) Assemble the hooks on the bottom of the rear  
**\* Caution**

1) Be careful not to make scratch and molding damage!

**7****8**

- 1) Assemble the hook on the side of the rear  
**\* Caution**

1) Be careful not to make scratch and molding damage!

- 1) Assemble the hook on the other side of the rear  
**\* Caution**

1) Be careful not to make scratch and molding damage!

9



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| 1) Drivers 4point screws on the rear.<br><b>* Caution</b><br>1) Be careful not to make scratch and molding damage! |  |
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