

11. Disassembly and Assembly Instructions

11-1. Disassembly

1 Place the Touch on the Front



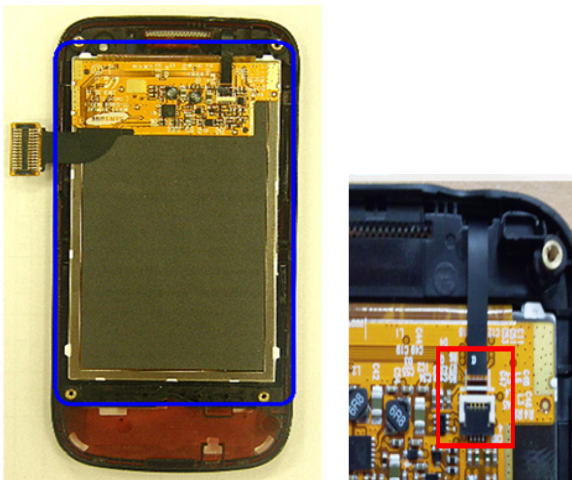
1. Place the touch on the front like the picture.

2 Attach the VGA Camera Sponge



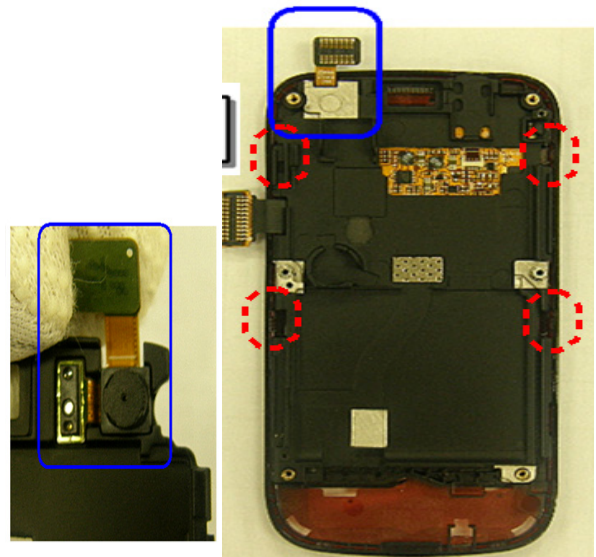
1. Attach the VGA Sponge on the position of the picture.

3 Place the LCD module and Assemble TSP FPCB.



1. Place the LCD module and Assemble TSP FPCB.

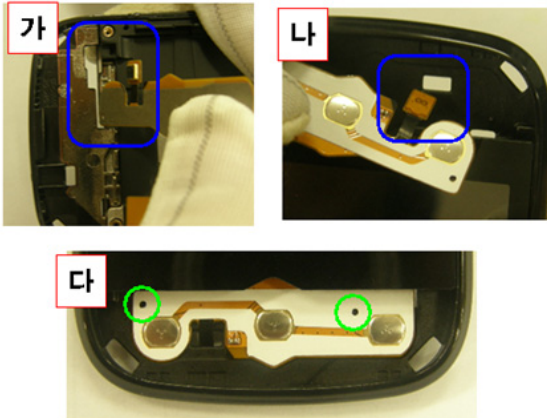
4 Assemble VGA Camera and Bracket.



1. Assemble VGA Camera on the Bracket.
2. Assemble the bracket with Front.(Red mark: HOOK point.)

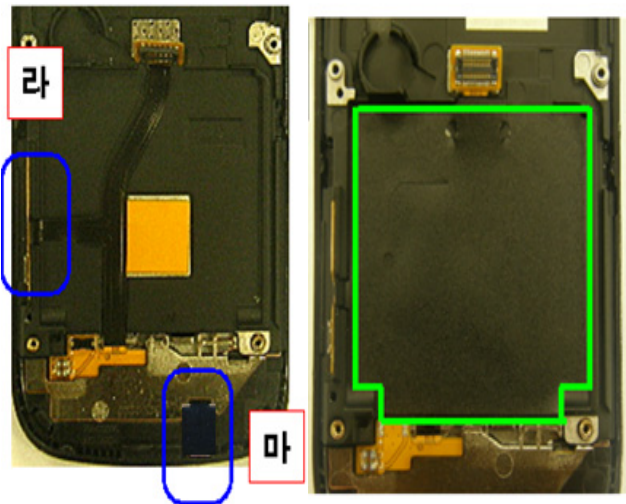
5

Assemble KEY FPCB



6

Attach MIC HOLDER and BATT BLACK SHEET

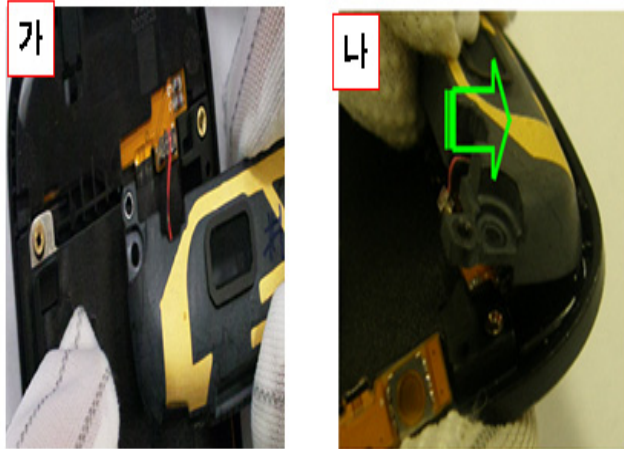


1. Assemble the KEY FPCB with Front using the guide line.

1. Attach Camera SIDE KEY FPCB and assemble MIC HOLDER.
2. Attach Battery BLACK SHEET.

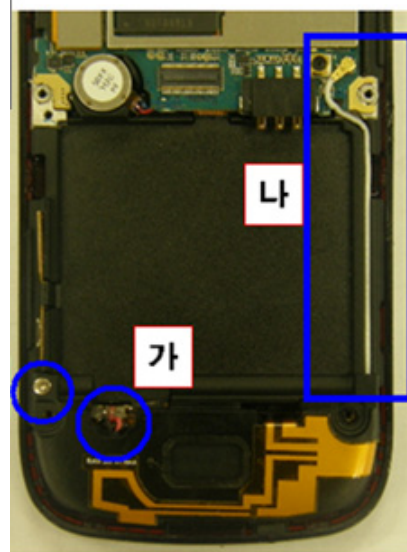
7

Connect Speaker Connector



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Assemble Speaker

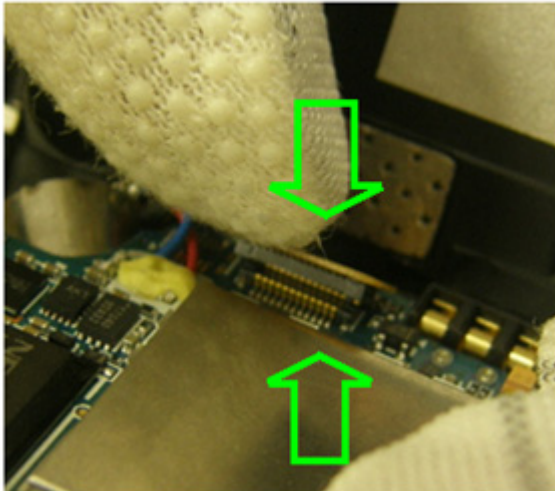


1. Connect the Speaker connector like picture and place the speaker by half turn.

1. Assemble the Antenna wire like picture.
2. Screw Torque: 1.0 ~ 1.2 kgf.cm

9

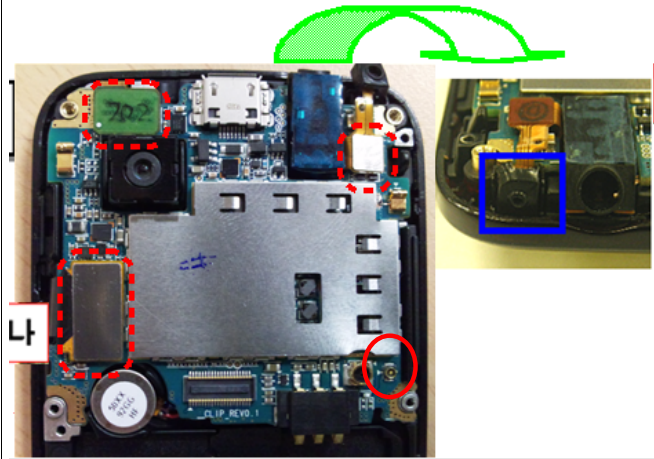
Assemble KEY FPCB Connector



1.Connect PBA and KEY FPCB.

10

Place the PBA .

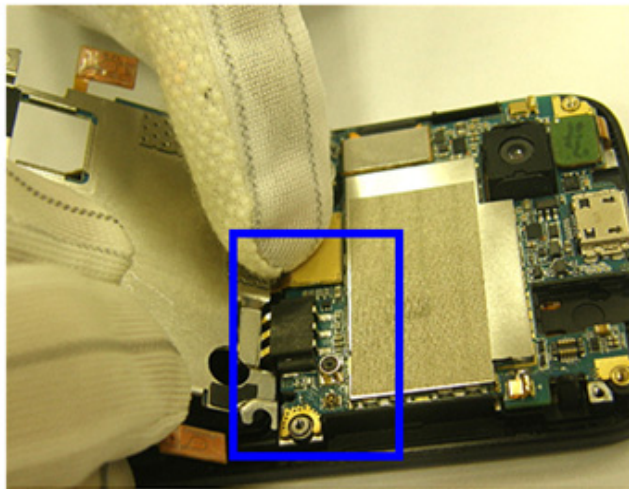


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1.Place the PBA and connect the VGA Camera connector, LCD connector, 3.5pi Receiver ASS'Y connector, Antenna connector.
2.Place SUB MIC like picture.

11

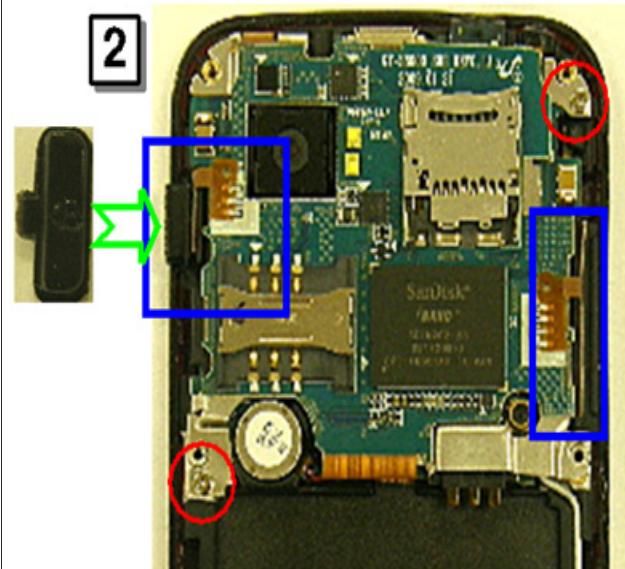
Assemble SUB PBA



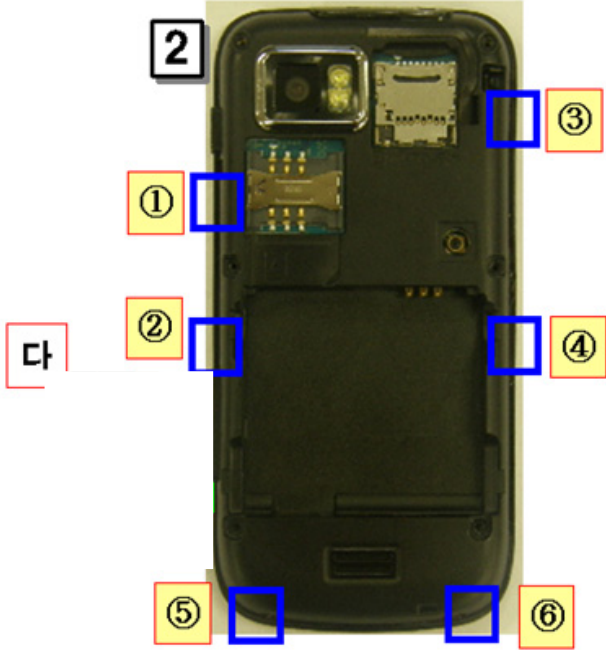
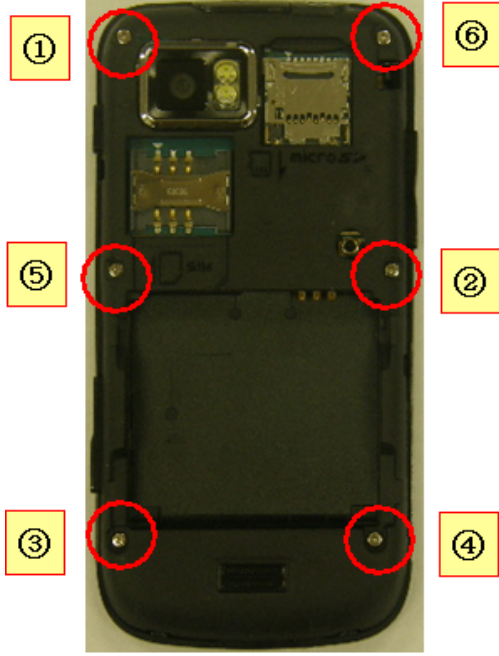
1.Connect SUB PBA and attach SIDE KEY FPCB.

12

Assemble hold KEY and skew 2 points.

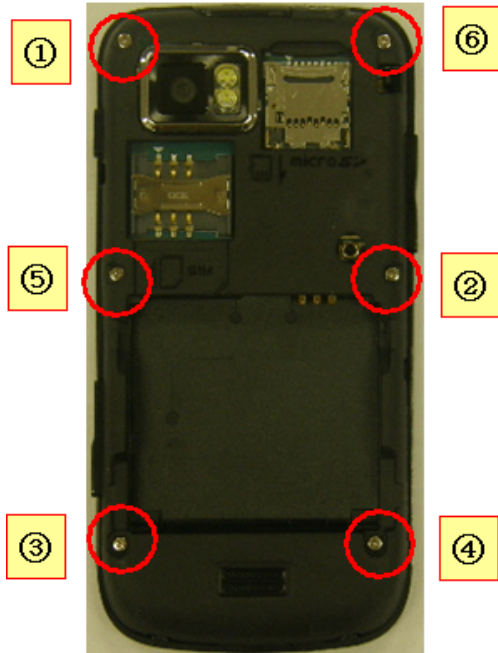


1.Attach HOLD KEY.
2.Screw 2 points like picture.(Screw Torque: 1.0 ~ 1.2 kgf.cm)

<p>13 Assemble REAR.</p> 	<p>14 Screw the 6 points to assemble of REAR.</p> 
<p>1. Assemble the REAR using the HOOK point.</p>	<p>1.Screw Torque: 1.0 ~ 1.2 kgf.cm</p>

11-2. Assembly

1 Unscrew 6 points of the Rear.



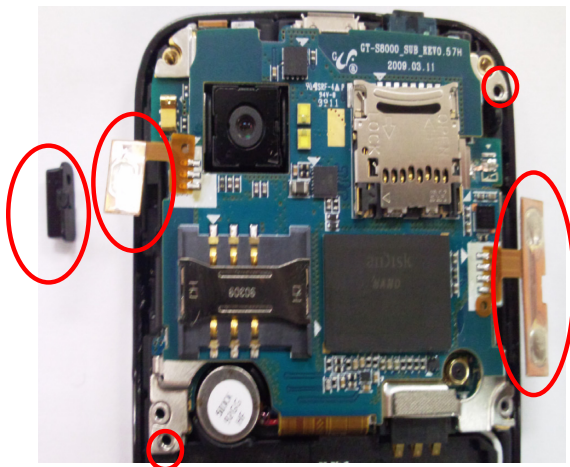
1.Unscrew 6 points of the Rear like picture.

2 Disassemble the Rear..



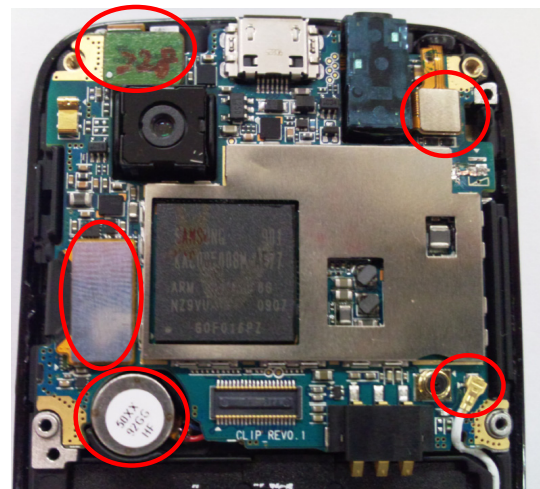
1.Disassemble the Rear..

3 Disassemble SUB PBA



1.Unscrew 2 points and Disassemble HOLD KEY and SUB PBA.

4 Disassemble MAIN PBA



1. Detach the connector (VGA,Receiver,LCD, Antenna).
2. Decompose Motor and disassemble PBA.

5

Disassemble Speaker and MIC HOLDER



1.Unscrew and Disassemble Speaker and MIC HOLDER.

6

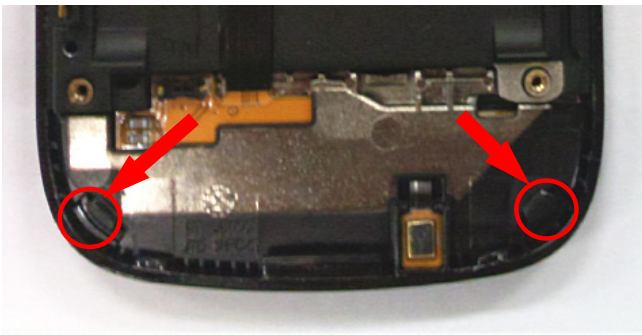
Detach BATT BLACK SHEET



1.Detach BATT BLACK SHEET

7

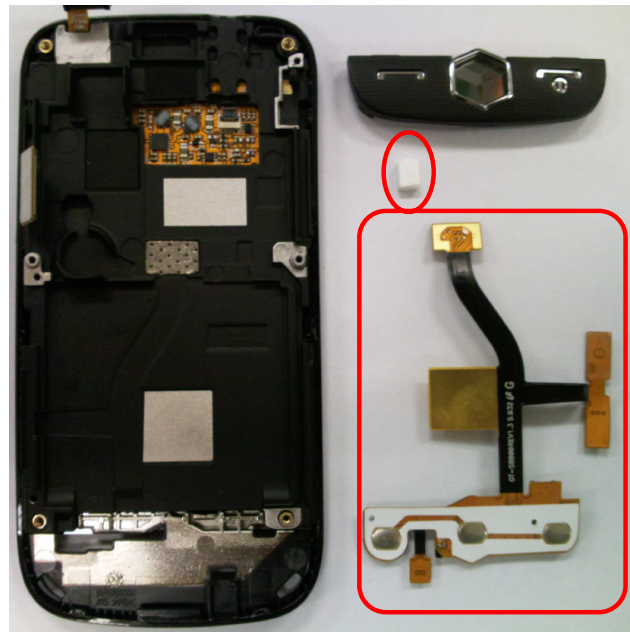
Disassemble KEY PAD



1.Disassemble KEY PAD like the picture.

8

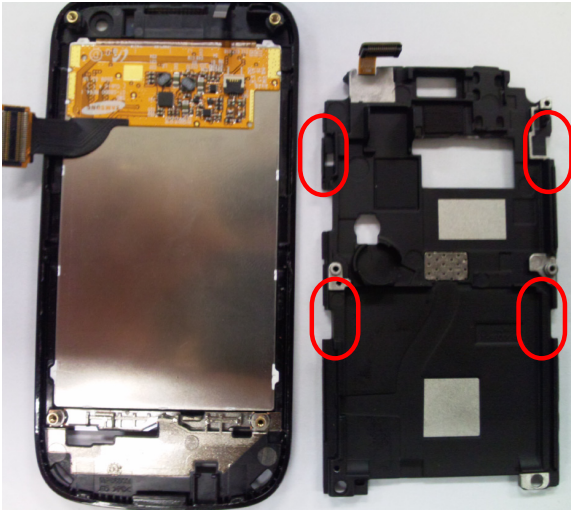
Disassemble KEY PBA, MIC HOLDER



1.Disassemble KEY PBA and MIC HOLDER.

9

Disassemble LCD Bracket.



1.Disassemble LCD Bracket.(Read Mark: HOOK Point)

10

Disassemble TSP/LCD .



1.Disassemble TSP/LCD .