

11. Disassembly and Assembly Instructions

11-1. Disassembly

1. Prepare the handset



2. Disassemble the battery cover



1) Be careful not to make scratch and molding damage!

1) Be careful not to make scratch and molding damage!

3. Disassembled set assay and battery cover



4. Disjoining 2 top point with screw driver



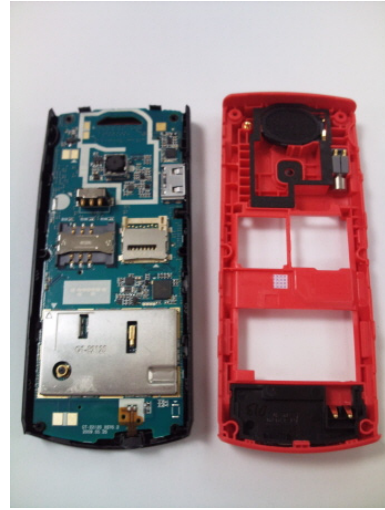
1) Be careful not to make scratch and molding damage!

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5. Disassemble front/rear using gap on the picture below



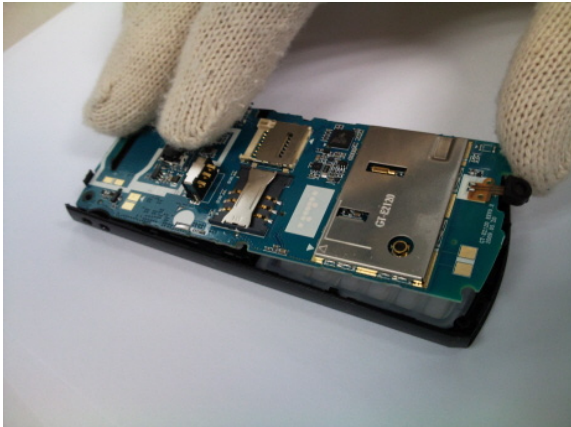
6. Disassembled front and rear cover



1) Be careful not to make scratch and molding damage!

1) Be careful not to make scratch and molding damage!

7. Pull out PBA from front cover Disassembled, PBA, front cover, keypad



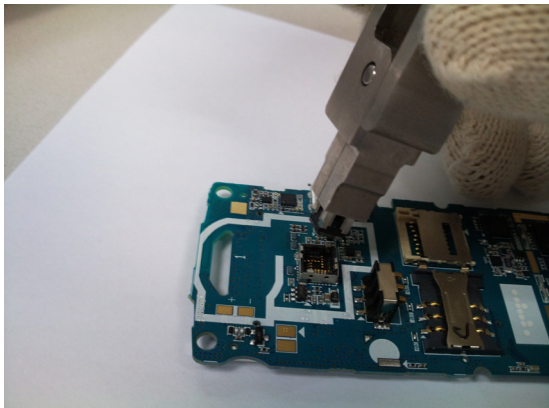
8. Disassembled, PBA, front cover, keypad



1) 1) Beware that you do not damage PBA

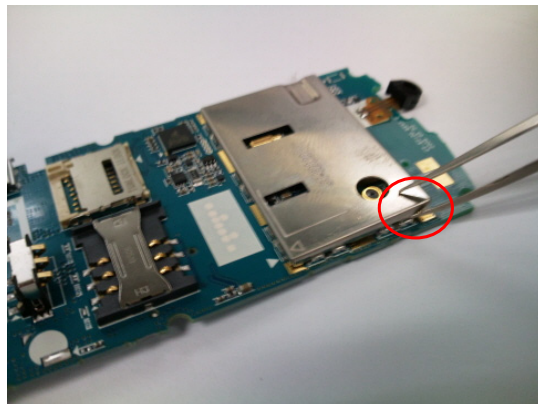
1) Beware that you do not damage PBA

9. Disassembled camera module from PBA assay with camera jig.



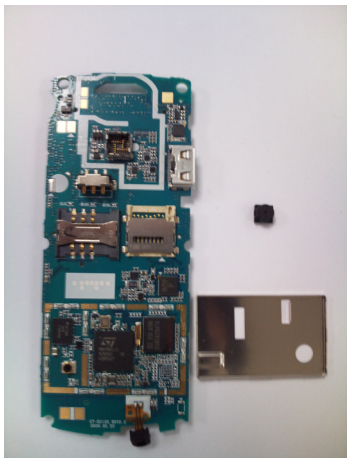
1) Beware that you do not damage PBA

10. Disassembled shield can with pincette



1) Beware that you do not damage PBA, MIC and CAM

11. Disassembled PBA, camera and shieldcan



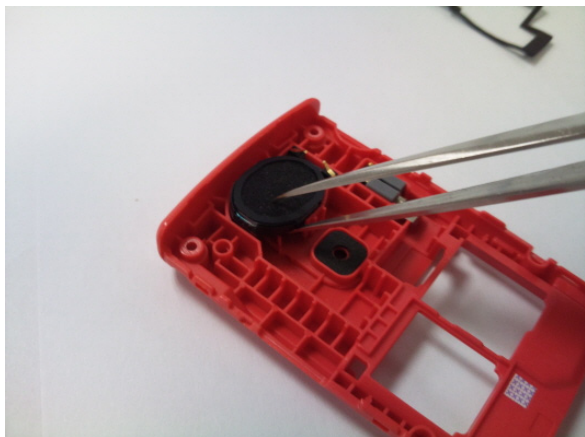
1) Beware that you do not damage PBA

12. Disassembled tape with pincette



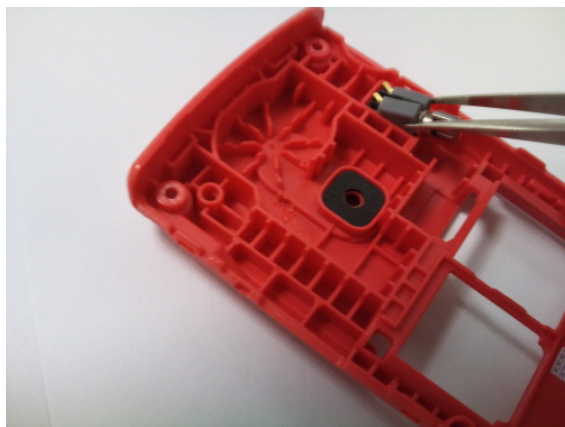
1) Beware that you do not damage speaker, motor and antenna

13. Disassemble speaker with pincette



1) Beware that you do not damage speaker, motor and antenna

14. Disassemble motor with pincette



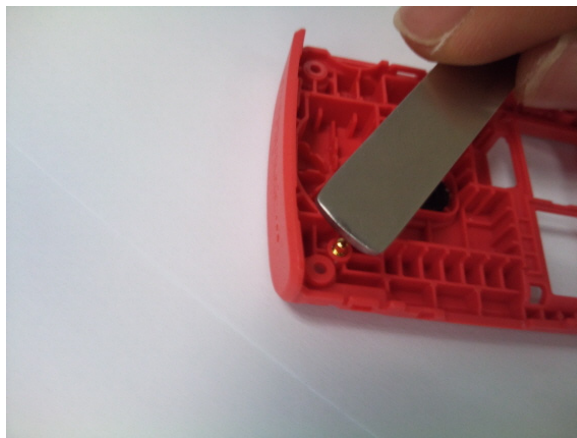
1) Beware that you do not damage speaker, motor and antenna

15. Disassemble antenna with pincette



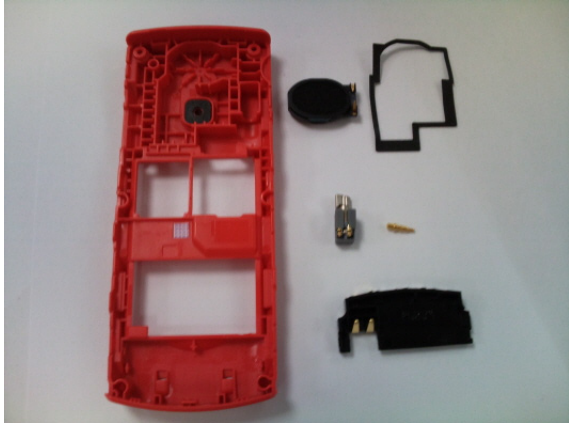
1) Beware that you do not damage speaker, motor and antenna

16. Disassemble pogopin with pincette



1) Beware that you do not damage speaker, motor and antenna

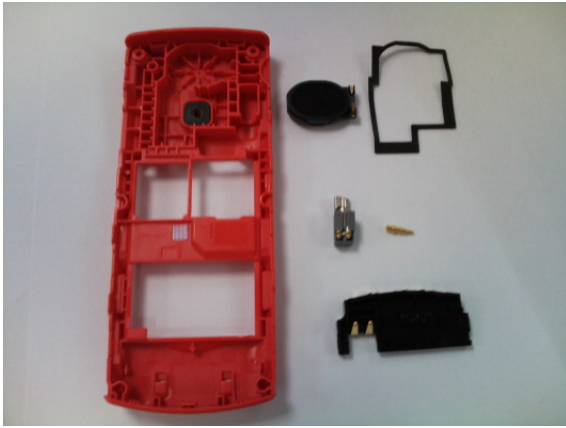
16. Disassembled rear, speaker, tape, pogo pin and motor



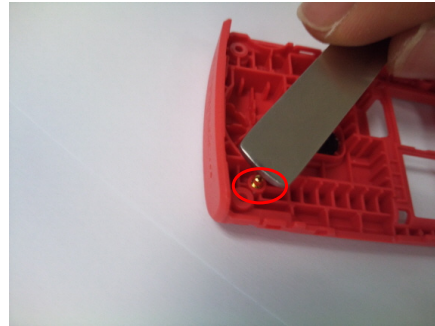
1) Beware that you do not damage speaker, motor and antenna

11-2 Assembly

1. Prepare the Disassembled rear, speaker, tape, pogopin and motor



2. Insert pogopin with pincette



1) Beware that you do not damage speaker, motor and antenna

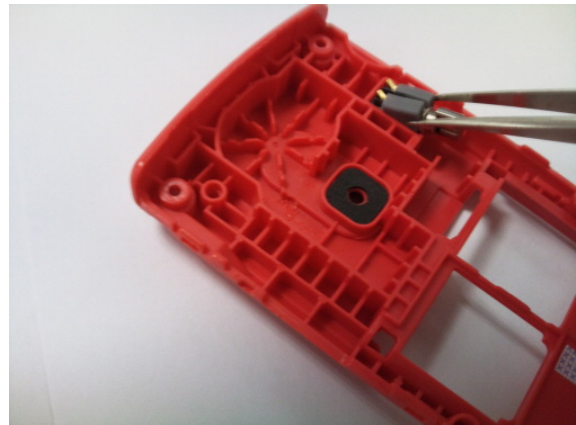
1) Beware that you do not damage speaker, motor and antenna

3. Assemble antenna with pincette



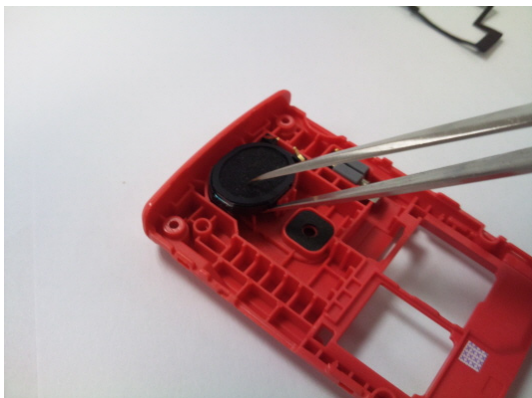
1) Beware that you do not damage speaker, motor and antenna

4. Assemble motor with pincette



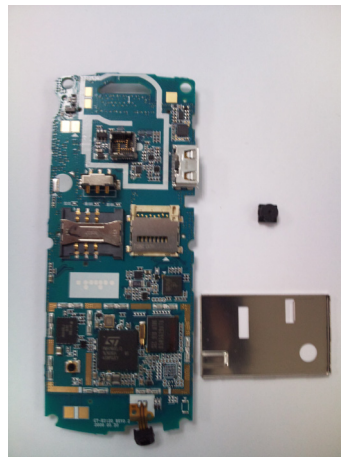
1) Beware that you do not damage speaker, motor and antenna

5. Assemble speaker with pincette



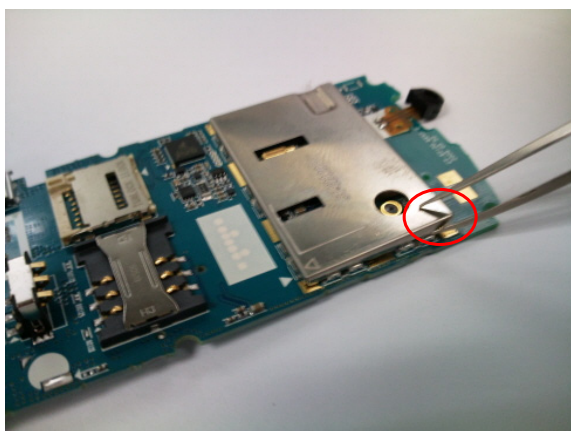
1) Beware that you do not damage speaker, motor and antenna

6. PBA, CAM, Shiedcan



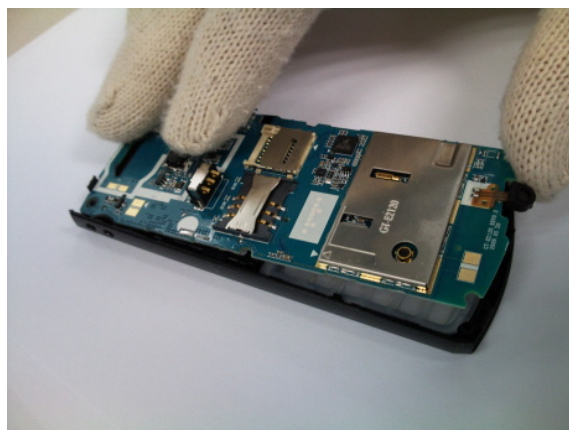
1) Beware that you do not damage PBA

7. Assembl shieldcan with pincette



1) Beware that you do not damage PBA, MIC and CAM

8. Insert camera in cam. socket

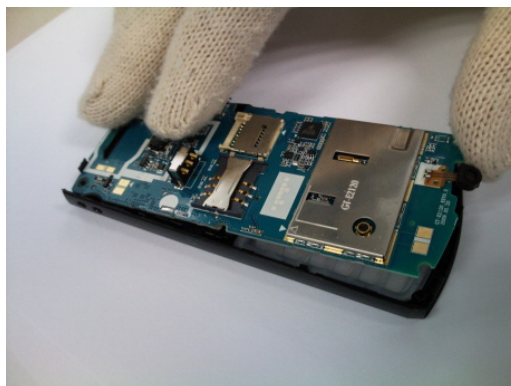


1) Beware that you do not damage PBA, MIC and CAM

9. Assemble keypad with front



10. Assemble PBA with front



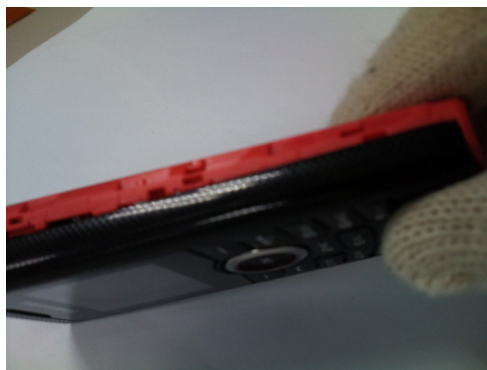
1) Be careful not to make scratch and molding damage!

1) Beware that you do not damage PBA, MIC and CAM

11. REAR/ FRONT



12. Assemble rear & front



1) Be careful not to make scratch and molding damage!

1) Be careful not to make scratch and molding damage!

13. Insert screw in a top hole



14. Cover with a batt. cover



1) Be careful not to make scratch and molding damage!

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15. Complete



1) Be careful not to make scratch and molding damage!