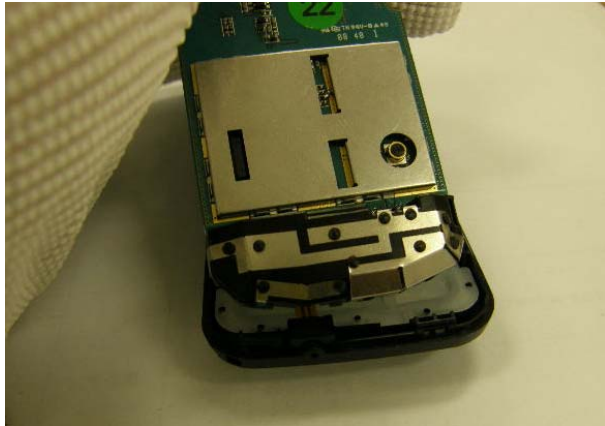


# 11. Disassembly and Assembly Instructions

## 11-1. Disassembly Instructions

<p><b>1</b></p> 	<p><b>2_1</b></p>  <p>3.hole of bottom side</p> <p>2.around #7 key</p> <p>4.around #9 key</p> <p>1.Between Menu Key and Send key</p> <p>5.Between Conform key and End key</p>
<p>1) Detach battery cover from REAR.</p>	<p>1) Use the disassembly stick</p> <p>2) Use the side of keypad edge, pull over the hook. Separate REAR from the FRONT.</p>
<p><b>2_2</b></p>  <p>5.Between Conform key and End key</p> <p>2.around #7 key</p> <p>3.hole of bottom side</p> <p>4.around #9 key</p>	<p><b>3</b></p> 
<p>1) Detach FRONT from REAR by following this sequence.</p>	<p>1) Put the REAR and FRONT.</p>

4



- 1) Separate PBA from the FRONT.
- 2) Be careful not to damage MIC FPCB.

5



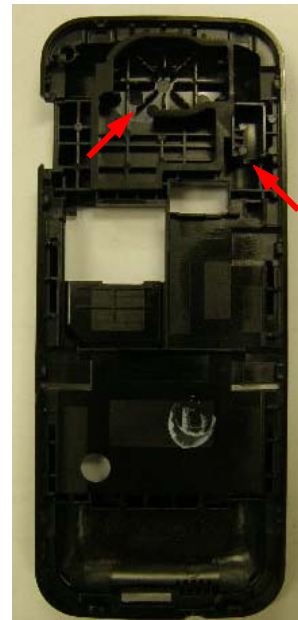
- 1) Separate SHIELD CAN from the PBA.

6



- 1) Put the REAR and FRONT.

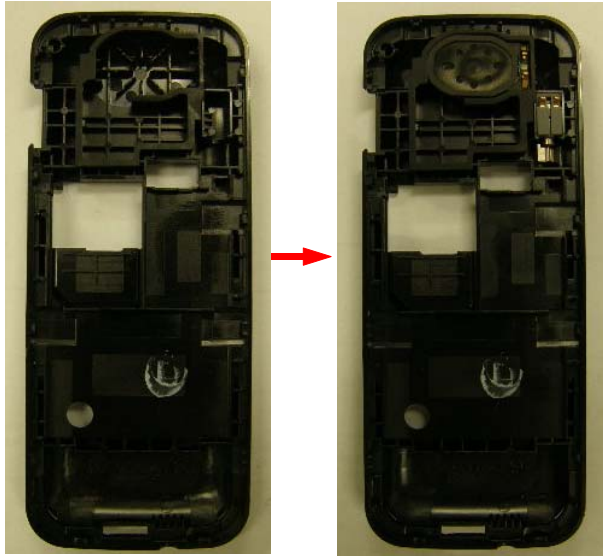
7



- 1) Separate SPEAKER and MOTOR using disassembly hole.

### 11-2. Disassembly Assembly

1



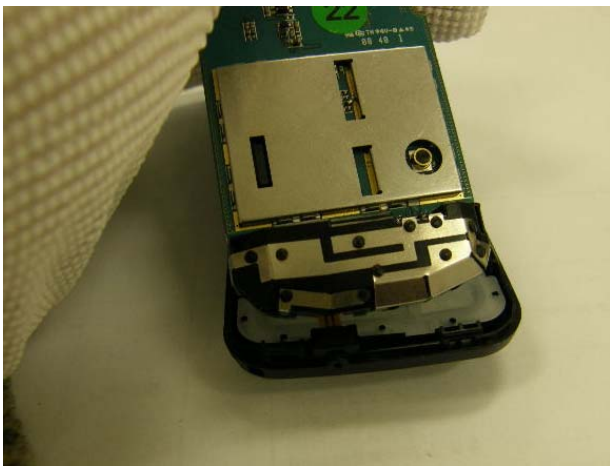
1) Assembly SPEAKER and MOTOR into the REAR.

2



1) Put the FRONT and REAR.

3



1) Assembly PBA into the FRONT.  
2) Be careful not to damage MIC FPCB.

4



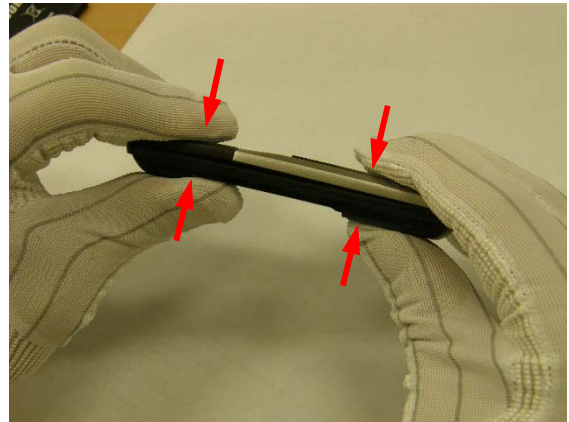
1) Put the PBA into the FRONT.

5



- 1) First of all, press top side of the phone.
- 2) Assembly the top side.

6



- 1) Assembly all of hook in the edge side.

7



- 1) Assembly the battery and battery cover.