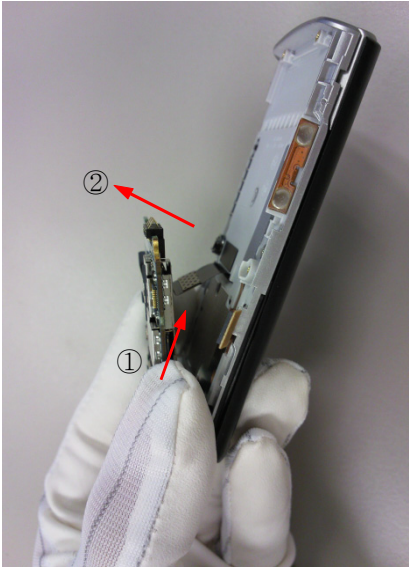

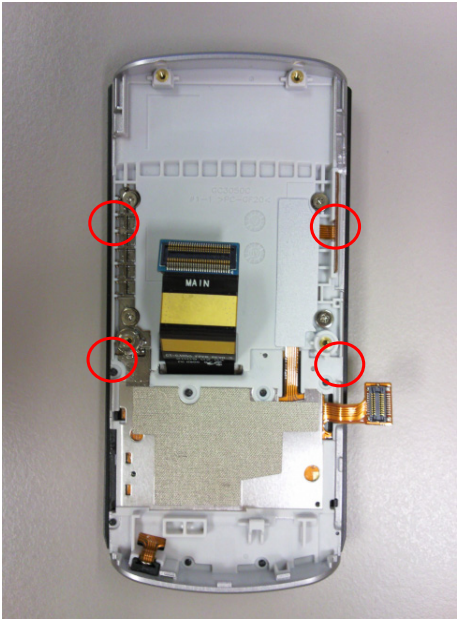
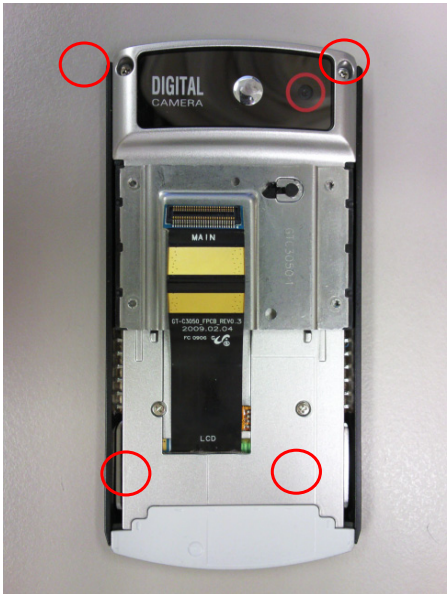


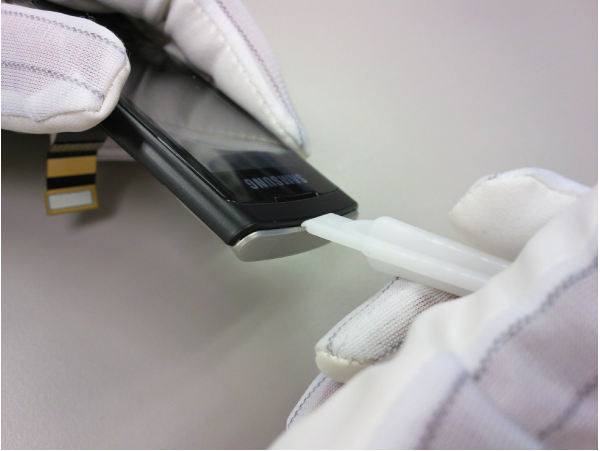
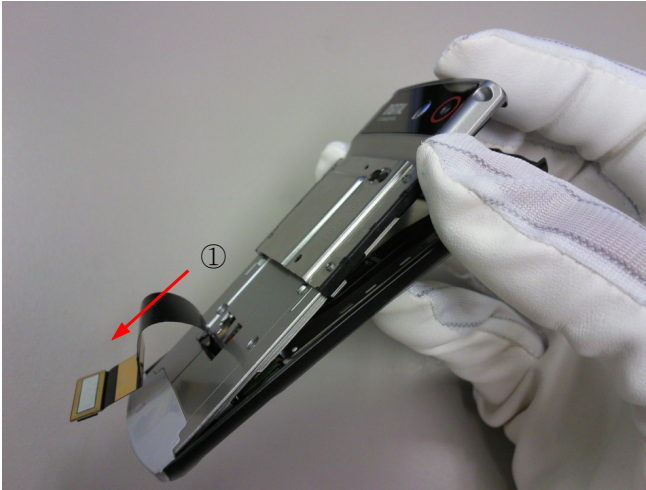
11. Disassembly and Assembly Instructions

11-1. Disassembly

<p style="text-align: center;">1</p> 	<p style="text-align: center;">2</p> 
<p>1) Remove the 4 marked screws</p>	<p>1) Using the disjoining knife, separate the 2 hook parts of the Rear * Caution 1) Be careful not to make molding damage!</p>
<p style="text-align: center;">3</p> 	<p style="text-align: center;">4</p> 
<p>1) Pulling the Rear to the ① direction, Lift it to the ② direction</p>	<p>1) Separate the marked connector * Caution 1) Be careful not to rip and crease the FPCB</p>

Exploded View and Parts List

<p style="text-align: center;">5</p> 	<p style="text-align: center;">6</p> 
<p>1) Pushing the PBA to the ① direction, Lift it to the ② direction</p>	<p>1) Separate the slide FPCB connector</p>
<p style="text-align: center;">7</p> 	<p style="text-align: center;">8</p> 
<p>1) After separating the 4 marked screws, separating the Front</p>	<p>1) Separate the 4 marked screws</p>

9	10
	
<p>1) Using the disjoining knife, separate the 2 hook points of the middle of the Lower</p>	<p>1) Using the disjoining knife, separate the middle hook point of the Lower ※ Caution 1) Be careful not to make molding damage</p>
11	12
	
<p>1) Pushing the Lower to the ① direction, separate the Lower from the Upper</p>	<p>1) Separate the motor, SPK, and camera ※ Caution 1) Be care of making the motor wire and FPCB damage</p>

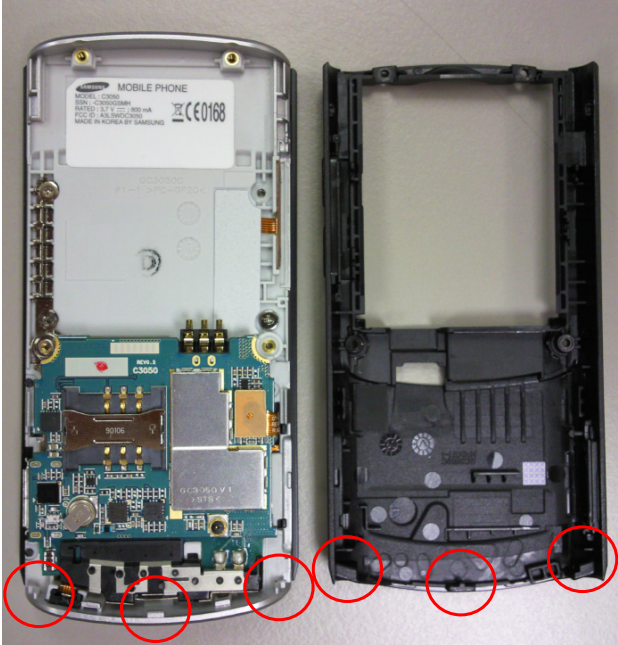


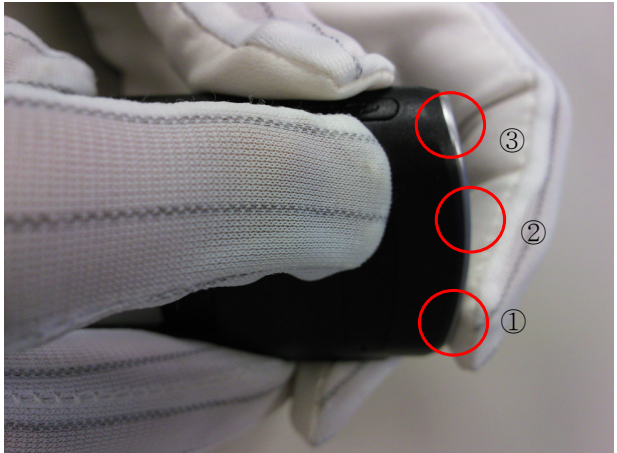
13	14
	
<p>1) Separate the slide FPCB * Caution 1) Be care of making the motor wire and FPCB damage</p>	<p>1) Separate the LCD module * Caution 1) Be care of making the FOG and LCD damage</p>
15	
	
<p>1) Separate the Sub keypad from the Upper</p>	

11-2. Assembly

<p style="text-align: center;">1</p> 	<p style="text-align: center;">2</p> 
<p>1) Put the Sub keypad on the Upper</p>	<p>1) Put LCD Module on the Upper</p>
<p style="text-align: center;">3</p> 	<p style="text-align: center;">4</p> 
<p>1) After connecting the FPCB with the LCD ASS'Y, put the ① Camera, ② SPK, and ③ Motor on the Upper</p> <p>※ Caution</p> <p>1) Assemble the parts in order and arrange the motor wires not to be crushed by the SPK</p>	<p>1) Connect the LCD connector with the LCD ASS'Y</p>

5	6
	
<p>1) Pull the slide FPCB out of the Lower ※ Caution 1) Be careful of making the FPCB damage</p>	<p>1) Pushing the Lower to the ① direction, Assemble the Lower with the Upper ※ Caution 1) Be careful for the slide FPCB not to be crushed by the Lower</p>
7	8
	
<p>1) Assemble the middle part of the Lower with the Upper ※ Caution 1) Check the Lower if it is assembled well</p>	<p>1) Push the Lower to the arrow direction to assemble the hook with Upper ※ Caution 1) Be careful not to make scratch and molding damage!</p>

<p style="text-align: center;">9</p> 	<p style="text-align: center;">10</p> 
<p>1) Screw down the 4 marked parts ※ Caution 1) Check the torque Spec. (1.2 Kgf.Cm)</p>	<p>1) After putting the Front on the Lower, screw down the 4 marked parts ※ Caution 1) Check the torque Spec. (1.2 Kgf.Cm)</p>
<p style="text-align: center;">11</p> 	<p style="text-align: center;">12</p> 
<p>1) Connect the slide FPCB on the PBA</p>	<p>1) Putting the PBA on the Front, connect the key FPCB to the PBA</p>

<p style="text-align: center;">13</p> 	<p style="text-align: center;">14</p> 
<p>1) Check the marked hooks of the Rear and Front</p>	<p>1) Assemble the ① hook of the Rear</p>
<p style="text-align: center;">15</p> 	<p style="text-align: center;">16-1</p> 
<p>1) Assemble the ② hook of the Rear</p>	<p>1) Assemble the ③ hook of the Rear * Caution 1) Assemble the parts in order</p>

<p style="text-align: center;">16-2</p>	<p style="text-align: center;">16-3</p>
	
<p>1) Assemble the marked hook of the Rear (same as the right and left side)</p>	<p>1) Screw down the 4 marked parts * Caution 1) Check the torque Spec. (1.2 Kgf.Cm)</p>
<p style="text-align: center;">17</p>	
	
<p>1) Assemble the BATT cover</p>	